



Methanol Plant Operations Course: Syngas Reforming, Synthesis Loop and Distillation

23 May – 3 June 2027

Dammam - Eastern Province five-star



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Introduction:

Methanol plant operations training on syngas reforming, synthesis loop and distillation is a 10-day course for process engineers, panel and field operators, shift supervisors and technical service staff, ending with a Methanol Plant Performance and Energy Review. Plants lose output and burn excess gas when the steam-to-carbon ratio drifts, syngas stoichiometry moves off target, converter catalyst ages unnoticed and refining columns send off-grade product to tankage. Nominees already operate or support a reformer, synthesis or distillation section and learn through case studies built on log sheets, analyses and benchmark data. CoreConcept Training Center delivers this methanol plant operations course.

Course Objectives:

- Trace methanol material, steam and fuel flows from natural gas feed to loaded product and read plant indicators per tonne
- Operate feed desulphurisation, steam methane reforming and autothermal or combined reforming within steam-to-carbon, firing and methane slip limits
- Hold the syngas stoichiometric number on target and run heat recovery, the steam system and the syngas compressor within margin
- Control the synthesis loop, converters, copper catalyst and purge hydrogen recovery to sustain conversion and catalyst life
- Run crude methanol distillation, storage and loading to product grade while applying safeguards for methanol, hydrogen and high-temperature hazards during start-up, shutdown and trips
- Benchmark energy use and critical equipment condition and prepare a performance and energy review for a methanol plant

Target Audience:

- Process engineering staff responsible for reformer, synthesis loop and distillation performance and daily production targets
 - Panel operating staff responsible for reformer firing, compressor and loop control from the control room
 - Field operating staff responsible for rounds, sampling, line-ups and tank farm loading in methanol units
 - Shift supervision staff responsible for start-up, shutdown, trip recovery and shift handover
 - Technical service staff responsible for catalyst monitoring, energy reporting and product quality investigations
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Course Outline:

Day 1: Methanol Value Chain, Product Uses and Plant Flowsheet

- Methanol Demand Map Across Formaldehyde, Acetic Acid and Olefins
- Natural Gas to Methanol Block Flow Diagram Walkthrough
- Utility Interfaces for Steam, Cooling Water and Fuel Gas
- Plant Key Performance Indicators per Tonne of Methanol
- Shift Log Sheet and Daily Production Report Review

Day 2: Natural Gas Feed Conditioning and Steam Methane Reforming

- Feed Gas Analysis Sheet for Sulphur, Inerts and Heavies
- Hydrodesulphurisation Reactor and Zinc Oxide Absorber Bed Operation
- Pre-Reformer Duty and Nickel Catalyst Poisoning Signs
- Steam-to-Carbon Ratio Control and Carbon Formation Limits
- Reformer Furnace Firing, Tube Wall Temperature and Pyrometer Surveys

Day 3: Autothermal and Combined Reforming and Syngas Composition

- Autothermal Reformer Burner, Oxygen Feed and Catalyst Bed
- Combined Reforming Layout Splitting Duty Between Two Reformers
- Syngas Stoichiometric Number Calculation From Analyser Data
- Carbon Dioxide Addition to Correct Hydrogen Surplus
- Reformer Outlet Methane Slip Trending Against Equilibrium Approach

Day 4: Heat Recovery, Steam System and Syngas Compression

- Process Gas Boiler and Waste Heat Train Fouling Checks
- High Pressure Steam Header Balance and Letdown Station Control
- Boiler Feed Water Chemistry and Deaerator Performance Monitoring
- Syngas Compressor Performance Map and Anti-Surge Control Line
- Steam Turbine Driver Extraction and Condensing Load Sharing

Day 5: Week-One Case Study on Reformer and Syngas Section Data

- Case Reformer Data Pack With Analyses and Firing Logs
 - Case Steam-to-Carbon and Methane Slip Deviation Diagnosis
 - Case Stoichiometric Number Correction Options Comparison
 - Case Steam Balance and Compressor Margin Check
 - Week-One Front-End Findings Log for Capstone Use
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Day 6: Methanol Synthesis Loop, Converters and Copper Catalyst

- Synthesis Loop Pressure, Recycle Ratio and Inerts Build-Up
- Isothermal Steam-Raising Converter Versus Quench Converter Comparison
- Copper Zinc Oxide Catalyst Reduction Procedure and Hot Spots
- Catalyst Activity Decline From Sulphur, Chloride and Sintering
- Purge Gas Hydrogen Recovery by Membrane or Pressure Swing Adsorption

Day 7: Methanol Process Safety, Start-Up, Shutdown and Trips

- Methanol Toxicity, Exposure Routes and Invisible Flame Detection
- Hydrogen Leak Detection and High Temperature Hydrogen Attack Awareness
- Hazard and Operability Study Review of Reformer Nodes
- Cold Start-Up Sequence From Reformer Light-Off to Loop
- Emergency Shutdown Trip Matrix and Safe Restart Checklist

Day 8: Crude Methanol Distillation, Product Quality, Storage and Loading

- Topping Column Removal of Dissolved Gases and Light Ends
- Refining Column Pressure Staging and Fusel Oil Side Draw
- Product Grade Testing for Water, Ethanol and Permanganate Time
- Tank Farm Nitrogen Blanketing and Vapour Return Loading
- Shift Handover Report and Off-Spec Product Communication Route

Day 9: Derivatives Overview, Energy Benchmarking and Equipment Reliability

- MTBE Unit Overview With Isobutylene and Acid Resin Catalyst
- Formaldehyde Silver and Metal Oxide Routes at Overview
- Acetic Acid by Methanol Carbonylation at Overview
- Specific Energy Consumption Benchmark in Gigajoules per Tonne
- Critical Equipment Vibration Trending and Reformer Tube Life Assessment

Day 10: Case Study Capstone on Methanol Plant Performance and Energy Review

- Capstone Plant Data Pack Across Reformer, Loop and Distillation
 - Capstone Energy Balance and Benchmark Gap Calculation
 - Capstone Catalyst Life and Purge Rate Optimisation Options
 - Capstone Safety and Reliability Action Ranking With Owners
 - Performance and Energy Review Completion and Panel Defence
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Skills You Will Gain:

- Reformer Firing Control
- Syngas Stoichiometry Adjustment
- Synthesis Loop Optimisation
- Copper Catalyst Life Tracking
- Methanol Distillation Control
- Methanol Hazard Recognition
- Plant Energy Benchmarking
- Trip Recovery Coordination

Why Attend This Course:

- Present a Methanol Plant Performance and Energy Review to the production manager and technical service head as the basis for the next improvement budget
- Decide when steam-to-carbon ratio, carbon dioxide addition, purge rate or converter temperature needs adjusting by reading trends against design and benchmark values
- Avoid lost production, off-grade cargoes and unplanned trips caused by reformer tube overheating, catalyst poisoning, compressor surge or column upsets
- Share log sheet checks, trip restart checklists and benchmark sheets with shift crews and newly appointed operators

Conclusion:

Back at work, the participant presents the Methanol Plant Performance and Energy Review to the production manager and the technical service head, who use it to rank reformer firing, purge rate, catalyst replacement and column energy actions for the next operating period and turnaround scope. Shift supervisors can adopt its log sheet checks and benchmark gaps as daily controls. After the first month, the unit should compare specific gas consumption, methane slip, loop pressure and product grade results against the targets in the review and reset actions where results differ.

Frequently Asked Questions FAQ:

What should participants know before the methanol plant operations course?

Participants should already operate or support a reformer, synthesis loop or distillation section and read process flow diagrams and log sheets. Bringing recent unit data, such as reformer outlet analyses or product test results, helps them apply the case studies to their own methanol plant.

How does methanol plant operations training differ from a fertilizer plant or reactor design course?

This course follows one methanol plant from gas feed to loaded product with an operations focus. Ammonia and urea units, and reactor sizing theory, appear only where they explain methanol practice; neighbouring courses treat those subjects in depth.

Why does the syngas stoichiometric number matter in methanol plant operations?

It shows whether syngas from the reformers carries the hydrogen and carbon oxides the synthesis loop needs. Steam reforming leaves surplus hydrogen, so operators add carbon dioxide or use combined reforming to bring the number back to target and cut purge losses.

What does a participant take back from the methanol plant operations course?

Participants take back a Methanol Plant Performance and Energy Review built on case data, with a benchmark gap analysis, ranked improvement actions and log sheet checks that shift crews and technical service staff can adopt.
