CONCEPT

Mastercam CNC Programming Course: 2D and 3D Milling

17 – 21 May 2027
London - Central London four-star



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Introduction:

Mastercam CNC programming course: 2D and 3D milling is a one-week course for CNC programmers, production engineers, tooling specialists, and machining supervisors, culminating in a CNC Milling Production Programming Package. Manufacturing units frequently face long cycle times, rapid tool wear, unpredicted machine collisions, and costly part scrapping from unverified toolpaths and inconsistent machining parameters. Nominees already interpret engineering drawings, configure basic workpiece offsets, and operate numerical control equipment, with instruction delivered through a technical lab. CoreConcept Training Center delivers this Mastercam CNC programming course: 2D and 3D milling to establish rigorous programming standards and cycle efficiency.

Course Objectives:

- Translate complex CAD model geometries into validated wireframe and surface machining features adhering to ASME Y14.5-2018 dimensioning conventions.
- Program high-efficiency 2D milling toolpaths using Mastercam Dynamic Mill strategies to control radial chip thinning and extend tool life.
- Generate multi-surface 3D roughing and semi-finishing toolpaths utilizing Mastercam OptiRough routines to accelerate bulk material removal.
- Apply 3D finishing strategies including scallop, equal scallop, and pencil milling to achieve specified surface finish tolerances.
- Configure post-processors and verify numeric code against ISO 6983 standards to prevent machine collisions across industrial CNC controllers.
- Compile a complete CNC Milling Production Programming Package comprising setup sheets, tooling lists, verified G-code, and backplot simulation reports.

Target Audience:

- CNC programming specialists responsible for converting engineering designs into production machine code and setting machining strategies
- Production machining engineers responsible for establishing cutting parameters, tooling selections, and process repeatability across milling centres
- Manufacturing tooling technologists responsible for defining cutter assemblies, workholding fixtures, and standard tool libraries
- CNC setup and machining supervisors responsible for verifying NC programmes, auditing first-article components, and eliminating machine downtime

Course Outline:

Day 1: Geometry Preparation and 2D Milling Foundations

- ASME Y14.5-2018 Standards Reviewing Geometric Dimensioning And Tolerances
- Mastercam CAD Interface Preparing Clean 2D Wireframe Geometries
- Mastercam Tool Manager Configuring Standard Endmills And Workpiece Materials
- Mastercam 2D Toolpaths Programming Basic Contouring And Pocketing Cycles
- ISO 6983 Standards Analysing Baseline G-code And Machine Coordinates

Day 2: Dynamic Motion Strategies and High-Efficiency Milling

- Mastercam Dynamic Mill Algorithms Calculating Constant Radial Chip Loads
- Mastercam Toolpath Parameters Optimising Stepover Distances And Feed Rates
- Mastercam Face Milling Routines Establishing Datum Surfaces And Depths
- Mastercam Drilling Cycles Automating Pecking Tapping And Boring Routines
- ISO 14649 Framework Structuring Feature-Based Machining Process Data

Day 3: 3D Surface Roughing and Semi-Finishing Operations

- Mastercam OptiRough Toolpaths Executing Bi-Directional High-Speed Stock Removal
- Mastercam Model Prep Tools Repairing Imported Solid Geometry Flaws
- Mastercam Stock Model Utility Tracking Progressive Material Depletion
- Mastercam 3D Rest Roughing Clearing Remaining Material In Tight Corners
- ISO 10303-238 Standards Mapping Machining Features Across Digital Models

Day 4: 3D Surface Finishing and Process Optimisation

- Mastercam Equal Scallop Strategies Achieving Consistent Surface Finish Ra
- Mastercam Pencil Milling Routines Cleansing Residual Corner Fillet Stock
- Mastercam Tool Holder Collision Checking Preventing Machine Spindle Interference
- CNC Controller Post-Processors Debugging Fanuc And Heidenhain Code Formats
- Machine Tool Wear Diagnostic Practices Mitigating Thermal Cutter Deflection

Day 5: CNC Milling Production Programming Lab

- Technical Part Blueprint Auditing Geometric Tolerances And Critical Datums
- Mastercam 2D And 3D Operations Sequencing Roughing And Finishing Passes
- Mastercam Verify Simulation Detecting Tool Holder Gouges And Rapid Collisions
- ISO 6983 Code Post-Processing Generating Error-Free Industrial G-Code Files
- CNC Milling Production Programming Package Finalising Setup Sheets And Parameters

Skills You Will Gain:

- 2D Dynamic Mill Toolpath Design
- 3D High-Speed OptiRough Generation
- Multi-Surface Scallop Finishing Configuration
- CNC Controller Post-Processor Translation
- Workpiece Stock Model Management
- Machine Tool Collision Detection
- Cutter Engagement Angle Optimisation

Why Attend This Course:

- Deliver a CNC Milling Production Programming Package to the production workshop manager to standardise setup instructions, cycle estimates, and machine tooling lists.
- Select optimal cutting parameters, stepover percentages, and high-speed milling strategies for diverse production alloy components.
- Eliminate catastrophic spindle collisions, premature carbide tool failure, and excessive prototype scrap through rigorous computer-aided verification.
- Instruct machine operators and junior programmers in stock model creation, backplot diagnostics, and standardised cutter offset management.

Conclusion:

Upon returning to the organisation, participants apply the CNC Milling Production Programming Package to standardise shop-floor execution across numerical control milling centres. Production managers and machining supervisors use this technical package to approve machining schedules, allocate spindle capacity, and verify cutting tool investments for new component production runs. Following the initial machining cycle, the engineering team must review actual component cycle times, cutter wear patterns, and coordinate measuring machine inspection reports against programmed models to refine feed rates and sustain long-term operational efficiency across machining operations.

Frequently Asked Questions FAQ:

Which roles should an organisation nominate for the Mastercam CNC programming course: 2D and 3D milling?

CNC programmers, production engineers, tooling technologists, and machining supervisors should attend. These professionals prepare manufacturing toolpaths, establish cutting feeds and speeds, select milling cutters, and oversee computer numerical control machining centres to ensure components meet engineering specifications without unnecessary spindle downtime or part scrap.

What should nominees already do at work before attending the Mastercam CNC programming course: 2D and 3D milling?

Nominees should already interpret engineering drawings with geometric dimensioning, understand basic workpiece coordinate offsets, and operate CNC milling machines. Prior experience with standard computer interfaces and basic metal cutting principles ensures participants can immediately engage with computer-aided toolpath generation and high-speed machining strategies.

What does the organisation receive when the participant returns from the Mastercam CNC programming course: 2D and 3D milling?

The organisation receives a CNC Milling Production Programming Package. This technical package contains verified G-code programmes, standardised tooling lists, setup documentation, raw material stock models, and collision simulation reports for immediate deployment on production machining centres.

Which standards and frameworks does the Mastercam CNC programming course: 2D and 3D milling follow?

The course follows ISO 6983 standards for numerical control G-code formatting and ASME Y14.5-2018 for geometric dimensioning and tolerancing. Advanced modules align with ISO 14649 and ISO 10303-238 data models alongside industrial controller specifications including Fanuc and Heidenhain machine protocols.